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Faced with increasing global competition, every industry, business, and service organization is restructuring itself to operate more effectively. Cost-effectiveness and product reliability without excess capacity are the keys to successful activity in business, industry, and government, and these keys are the end results of methods engineering. The 11th edition of Methods, Standards, and Work Design provides a practical, up-to-date college textbook describing engineering methods to measure, analyze, and design manual work. The text emphasizes both the manual components and the cognitive aspects of work, recognizing the gradual decline of the manufacturing sector and the growth of the service sector. The importance of ergonomics and work design as part of methods engineering is emphasized not only to increase productivity, but also to improve worker health and safety, and thus, company bottom-line costs. In this day and age, the industrial engineer needs to consider both productivity issues and their effects on the health and safety of the worker. Most textbooks on the market deal strictly with either the traditional elements of motion and time study or human factors and ergonomics. Few textbooks integrate both topics into one book. What's New in the Eleventh Edition A new Chapter 7 includes the cognitive aspects of work, information processing, and the human-computer interface. New examples, problems, and case studies have been added, including ones showing applications with the service industry. Chapters 10 and 11 of the 10th edition, focusing on Standard Data and Formula Construction, have been combined in this edition, since these functions can now be accomplished using one of the many software packages available on the market today. A book website (www.mhhe.com/niebel-freivalds) offers instructor and student resources, including forms, practice problems, case studies, lab exercises, and student practice exams and solutions. DesignTools Version 3.0, a ready-to-use software program for time study, work sampling, standard data, and costing, appears on the site. QuikTS, a new software program available on the website, permits the collection of time study data on a palm device (m105 or higher). The data can be uploaded directly to the time study form on DesignTools for easy and accurate calculation of standard time.

This tenth edition updates the material of the previous edition so that it corresponds with recent technical changes, though the foremost reason for the revision is to emphasize the importance of ergonomics and work design as parts of methods engineering. The textbook integrates both the traditional elements of motion and time study and the human factors of ergonomics into one book. In this day and age, the industrial engineer needs to consider both the issues of productivity and their effects on the health and safety of the worker simultaneously, something this volume aims to help with through its offering of questions, problems, and sample laboratory exercises and its online provision of forms and information.

It portrays the existential struggles and downfall of an entire people, the Burgundians, in a military conflict with the Huns and their king."--Jacket.

The fourth edition of the Handbook of Human Factors and Ergonomics has been completely revised and updated. This includes all existing third edition chapters plus new chapters written to cover new areas. These include the following subjects: Managing low-back disorder risk in the workplace Online interactivity Neuroergonomics Office ergonomics Social networking HF&E in motor vehicle transportation User requirements Human factors and ergonomics in aviation Human factors in ambient intelligent environments As with the earlier editions, the main purpose of this handbook is to serve the needs of the human factors and ergonomics researchers, practitioners, and graduate students. Each chapter has a strong theory and scientific base, but is heavily focused on realworld applications. As such, a significant number of case studies, examples, figures, and tables are included to aid in the understanding and application of the material covered.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

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