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 $f = f T N t$ $D N S = 60 S = D n 40 N N 9 D - d$ length of workpiece Set-over = 2 length of taper length of workpiece Set-over = Ratio 2 $X \tan = 2L$ Leading angle = $90 - (\text{Helix angle} + \text{clearance angle})$ Following angle = $90 + (\text{Helix angle} - \text{clearance angle})$ Lead = No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND REDUCTION GEARBOXES 9.1

9.1.1 Chain pitch is the distance from the centre of one pin to the centre of the next pin. ... Microsoft Word - N2 Fitting and MACHining Theory April 2016

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