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marine engines on a 1978 Carver Mariner
33 boat after being abandoned! ~~*****THE
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Breaking into my boat's 454 Big Block
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Engine (Model 350Hp) ~~How to perform
basic maintenance on a 7.4 L MPI
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Simplicity Marine Drives - Crusader 454
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Introducing the first in a new breed of
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783-3222 ~ - Re-manufactured Gm 7.4L

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/ 454ci (gen5) 350Hp - * Gen4(Pre 1991)
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Main, 1 P...

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Crusader 454 Engine replacement on our
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the starboard engine on the day we started
it up and tested it. This restorat...

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Crusader Watersports Series Engine
(CWS) All Nautique marine training boats
come with the Crusader ...

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and parts manual ...~~

MARINE TRANSMISSIONS: Crusader

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Engines are equipped with Velvet Drive or Hurth Transmissions or “ V ” -drives. If transmission parts are required, contact your dealer or closest Crusader Parts Distributor for required parts. Parts manuals and overhaul manuals are available through Crusader Distributors.

GASKET AND DECAL KIT

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NUMBERS: Description Part Number
Complete Engine Overhaul Gasket Set ...

~~MARINE ILLUSTRATED PARTS
MANUAL - Crusader Engines~~
CRUSADER ENGINE CIRCULATING
WATER PUMP SMALL BLOCK V8,
\$195.00; 7.4L 454ci HO High Output

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MPI Crusader Inboard Engine Freshwater Cooled, \$7,995.99; 454/7.4 330HP Gen#4 MerCruiser / Volvo Penta Reverse Rotation Marine Engine, \$5,535.00; Crusader Marine 8.2 502 Complete Engine, \$7,400.00

~~Crusader Complete Inboard Gas Engines~~

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~~for sale | eBay~~

Crusader Marine Engines For Sale. NEW
Crusader Power-Pack SD for \$7,310 Multi-
Port Fuel Injected – 330 HP The Most
Economical Way to Repower. Crusader
Marine Engines. Captain 's Choice Series
Packages include: Two Year Service Plan;
platinum plugs; long life coolant; premium

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transmission damper; dual pump fuel system ; and fresh water cooling; ALL CRUSADERS ARE FULL FRESH WATER COOLED ...

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454 Crusader Marine Engine Efi Electrical

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Schematic Engines Marine Longblocks
New 454 7 4 There Are Three Different
Types Of The GM Marine Based V8 7 4L
454 CID Marine Engines Which Were
Used By Mercruiser Volvo Penta And
Crusader Some Of These Engines Are
Interchangeable And With Only A Few
Changes However The NEW Version Of

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This Longblock Engine Is Available Only
For 1987 And Up Big Block ...

~~454 Crusader Marine Engine Manual Best
Version~~

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typographical errors. Some merchandise may be limited in supply or available only by special order. Pictures are for illustrations purposes only, Prices are subject to change without notice.

~~Crusader Gas Inboard Engine Engine
& Drive Parts~~

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The fact is that Crusader engines keep going long after others have had overhauls, engine replacements, or replacements of expensive parts such as manifolds, risers and cooling systems, often giving reliable service life in excess of 100% over other engines. "Mid Size Power Boats" Chapt. 9 Power Options.

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But that's not all. Several years ago, I had the opportunity to tear down a Crusader 454 ...

~~Marine Engines : Gas Engines~~ by David Pascoe, Marine ...

7.4 454 and 496 Engines Rating Required
Select Rating 1 star (worst) 2 stars 3 stars

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(average) 4 stars 5 stars (best) Name

~~7.4 454 and 496 Engines - Atlantic Marine
Store~~

I want it to match the other engine the best we can. My books don't show those engines, but I will keep looking as well. Worst case scenario if we can't find the

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specs we put the standard 330HP marine
cam in it. Ian Clawson Performance
Engines. 19135-D W. Catawba Ave.
Cornelius NC 28031 704-892-6132.
clawtlr@gmail.com

~~Rebuild or Reman 454 Engines? COST~~
~~Should never play a ...~~

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There are three different types of the GM Marine based V8 7.4L 454 cid Marine Engines which were used by Mercrusiser, Volvo Penta and Crusader. Some of these engines are interchangeable and with only a few changes. However the NEW version of this longblock engine is available only for 1987 and up big block Marine Engines.

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If you are replacing a pre-1987 “ Mark IV ” engine and you are looking ...

~~Long Block Marine Engines, Marine
Longblocks, New 454 7.4 ...~~

I looked in the library and saw that the fuel consumption for a 454 Crusader running at 3,200 RPMs is listed at 14.7

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GPH. Mine are 1983 model year. My 38 Commander was repowered with 454's. When running at 3,150 I am doing 21.5 MPH and burning 21.5 GPH if I did my calculations right. Ran 89 miles and burned 178 gallons. This seems high but was curious if others have any experience with a ...

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~~454 Fuel Consumption - Chris Craft
Commander Club~~

Crusader; We have precision built marine engines in stock and ready to ship. Our entire marine division crate motors are built using the ... times. This requires specific engine clearances and tolerances

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in order to dissipate heat and accommodate for the abuse marine engines take. We have over 30 years of experience in the marine industry so make no mistake, we are the marine crate motor experts ...

~~Marine Crate Engines Canada — Retired~~

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~~† Canadian Crank Engines~~

In 1998, Crusader was acquired by the Pleasurecraft® Marine Engine Company, a highly regarded inboard manufacturer for over 38 years. The union created the Pleasurecraft Engine Group, which is now the leading manufacturer of gasoline inboards in the world. With state-of-the-

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art manufacturing facilities and a strong
focus on research and development,
Crusader inboards are built specifically ...

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